Revision Number: 007.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: **LOCTITE SI 595 known as LOCTITE® SUPERFLEX® CLEAR RTV**

IDH number: 193999

Product type: Silicone

Item number: 59575

Restriction of Use: None identified

Region: United States

Company address:
Henkel Corporation
Henkel Way One
Rocky Hill, Connecticut 06067

Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1C
SERIOUS EYE DAMAGE	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Wash affected area thoroughly after handling. Wear protective gloves, clothing, eye and face protection.

Response: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Silicon dioxide	7631-86-9	10 - 20

Distillates (petroleum), hydrotreated middle	64742-46-7	10 - 20
Methylsilanetriyl triacetate	4253-34-3	1 - 5
Triacetoxyethylsilane	17689-77-9	1 - 5
Acetic acid	64-19-7	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.

Skin contact: Wipe off paste with paper towel or cloth. Wash with soap and water. If symptoms develop and persist, get medical attention.

Eye contact: Rinse thoroughly with plenty of water, also under the eyelids. If eye irritation persists, consult a specialist.

Ingestion: Do not induce vomiting. If a person feels unwell or symptoms of skin irritation appear, consult a physician.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special firefighting procedures: None

Unusual fire or explosion hazards: None

Hazardous combustion products: Formaldehyde. Silica mist. Acrid smoke and fumes.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Scrape up as much material as possible. Spilled material will solidify. Store in a partly filled, closed container until disposal. Maintain good ventilation for large spills.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.

Storage: Store in a dry area below 90° F. Keep container closed.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silicon dioxide	6 mg/m3 TWA	20 MPPCF TWA 0.8 mg/m3 TWA	None	3 mg/m3 TWA Respirable fraction.
Distillates (petroleum), hydrotreated middle	5 mg/m3 TWA Inhalable fraction.	5 mg/m3 PEL Mist. 100 ppm (400 mg/m3) PEL	None	None
Methylsilanetriyl triacetate	None	None	None	None
Triacetoxyethylsilane	None	None	None	None
Acetic acid	15 ppm STEL 10 ppm TWA	10 ppm (25 mg/m3) PEL	None	None

Engineering controls: Ensure adequate ventilation, especially in confined areas. Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Skin protection: Chemical resistant, impermeable gloves. Nitrile gloves. Butyl rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Paste
Color: Translucent
Odor: Acetic acid
Odor threshold: Not available.
pH: Not available.
Vapor pressure: < 10 mm hg (20 °C (68°F))
Boiling point/range: Not available.
Melting point/ range: Not available.
Specific gravity: 1.01 at 20 °C (68°F)
Vapor density: Heavier than air.
Flash point: > 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower: 4 %
Flammable/Explosive limits - upper: 19.9 %
Autoignition temperature: Not available.
Flammability: Not applicable
Evaporation rate: Not available.
Solubility in water: Not determined
Partition coefficient (n-octanol/water): Not available.
VOC content: 3.0 %; 30 g/l
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: Will not occur.

Hazardous decomposition products: Acetic acid is liberated slowly upon contact with moisture. Formaldehyde.

Incompatible materials: Acids. Bases. Oxidizing agents. Water.

Reactivity: Not available.

Conditions to avoid: Prolonged heating at temperatures above 150 °C. Exposure to moisture.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Acetic acid produced during cure may irritate eyes, nose and throat. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.

Skin contact: Corrosive to the skin. Contact with the skin or mucous membranes may cause severe irritation and burns.

Eye contact: Causes serious eye damage.

Ingestion: May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Silicon dioxide	Oral LD50 (Rat) = > 22,500 mg/kg Oral LD50 (Mouse) = > 15,000 mg/kg	Nuisance dust
Distillates (petroleum), hydrotreated middle	None	Irritant
Methylsilanetriyl triacetate	None	Irritant, Allergen
Triacetoxyethylsilane	None	No Target Organs
Acetic acid	Oral LD50 (Rabbit) = 1,200 mg/kg Oral LD50 (Mouse) = 4,960 mg/kg Oral LD50 (Rat) = 3.53 g/kg Oral LD50 (Rat) = 3.31 g/kg Dermal LD50 (Rabbit) = 1,060 mg/kg Inhalation LC50 (Rat, 4 h) = 11.4 mg/l	Allergen, Corrosive, Eyes, Gastrointestinal, Immune system, Irritant, Kidney

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silicon dioxide	No	No	No
Distillates (petroleum), hydrotreated middle	No	No	No
Methylsilanetriyl triacetate	No	No	No
Triacetoxyethylsilane	No	No	No
Acetic acid	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal. Cured rubber can be incinerated or landfilled following EPA and local regulations.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health
CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Regulatory Affairs

Issue date: 03/22/2017

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